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How to dip soft taps for good sharp and supper soft smooth matte silicone effect?

Dipping tips for hard hand feel and dipping silicone ink and soft smooth dipping silicone

ink:

1st Dip hard hand feel silicone Clear layer 1 time

The Hard hand feel silicone XG-60S 100G

The Hard hand feel silicone catalyst XG-60S-ZB 10G 10% (10G silicone to mix with 1G catalyst)

No need to mix with silicone thinner

To dip one time and wait about 40-70 minutes to get the ink layer surface dry by room temp.

If need faster dry then use fast dry catalyst XG-60S-KB, if need slow dry then to use slow dry catalyst XG-60S-MB

Dry by room temp about 40 minutes.

2nd Dipping silicone Color layer 2 times

Dipping silicone XG-20S-1 100G

Silicone color pigment 5G 5% (10G silicone to mix with 0.5G color pigment)

Silicone fast dry catalyst XG-KB-1 10G 10% (10G silicone to mix with 1G catalyst)

Silicone thinner XG-128AH 120-150G 120-150% (10G silicone to mix with 12-15G silicone thinner)

To dip 2 times color dipping silicone ,Dry by room temp about 30 minutes,if need faster dry then use fast dry catalyst XG-KB-1, if need slow dry then to use slow dry catalyst XG-MB-1.

After first dipping dry to cut, then dip the second time color dipping. For the second time color dipping needs to shack and remove the excess dipping ink.

3rd Dipping soft smooth matte silicone for top coating dipping

Soft smooth matte silicone to dip one time

Soft smooth matte XG-866M-6 100G

Silicone fast dry catalyst XG-866B-2 5G 4-5% (10G silicone to mix with 0.4-0.5G catalyst)

Silicone thinner XG-128AH 150G-200G 150-200% (10G silicone to mix with 15-20G silicone thinner)

If need fast dry to mix with 1% more catalyst.

After finished to wait for at least 1-2 days to make sure silicone ink is 100% dry.